

NORMAN®

STANDARD LOUVER REPLACEMENT (PANEL WITH A TILT ROD)

Tools Needed:

PUTTY KNIFE



NEEDLE NOSE PLIERS



Material Needed:

GLUE

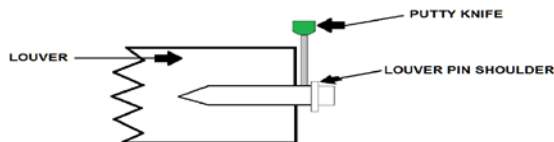


Slightly wet cotton cloth

Replacement Louver

Replacement Louver Kit

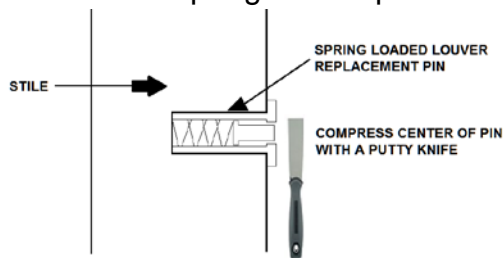
1. Cut the crown off of the staple in the Louver, leaving the **Tilt Rod** staple intact.
2. Insert a sharp putty knife or razor knife between the Louver and the Louver Pin Shoulder. Sharply strike the Louver Pin and shear it in half.



3. Tilt, Slide and Remove damaged Louver from the panel.
4. Insert a Regular Louver Pin into one end of the new Louver and a Spring Loaded Replacement Pin into the other end of the new Louver.



5. Push / Insert the Regular Louver Pin into the stile hole on the left side of the panel. Then compress the Spring Loaded Replacement Pin with a putty knife or razor knife. Line up the spring pin with the hole in the stile on the right side of the panel and then release the spring loaded pin into the stile hole.



6. Dab the legs of the Louver staple in the Glue and thread the Louver staple through the **Tilt Rod** staple and using a pair of needle nose pliers, push the Louver staple into the Louver until the crown lines up with the Louver staple crown above and below it.
7. Use a damp white cotton cloth to remove any excess glue.
8. Let the Glue completely dry and set before operating the Tilt Rod or Louver.